



June 2, 2022

RE: Existing FRP preparation for topcoat

International Paint LLC recommends Enviroline 375 for the storage of B99 Biodiesel and existing FRP substrate prepared as follows:

- Clean surface per SSPC-SP 1
- Remove all compromised, delamination and contaminated FRP system down to steel substrate
- Abrade exposed steel and FRP surface to remove the wax gel coat and expose fiber glass fiber
 - Be aware if contamination is exposed while abrading, could spread contamination to previously abraded areas, cease abrading, remove contaminated areas, and clean up
 - If not all the wax gel surface coat is removed may result in topcoat delamination at those locations
- Feather abrade at periphery of repairs and termination of FRP lining system
- Sand any long strands protruding up
- Vacuum dust free
- Apply Enviroline Epoxy Novolac lining
 - Could take 40-60 mils to thoroughly seal the exposed FRP
- After dry hard or cure, check the surface for raised fibers
 - Raised fiber strands will need to be sanded down and top coated until no fiber strands are left exposed.

If fiber strand is left exposed will wick cargo back into the FRP and compromise the FRP system

This is a typical FRP substrate preparation procedure for top coating utilized in the linings industry, we have no control over the quality or condition of the substrate or the many factors affecting the use and application of the product.

Sincerely,

Albert L Knopf

Technical Support, NAM
International Paint LLC

NACE Coating Inspector Level 3 – Cert. No. 61979