

Dualoy® 3000/LCX Product Data

Applications Rigid fiberglass coaxial fuel handling systems requiring Underwriters Laboratories Listing for integral primary and containment piping conveying the following fuels:

- Motor Vehicle (MV)
- Aviation and Marine A&M)
- High Blend (HB)
- Bio-Diesel
- Concentrated (CT)
- Diesel Exhaust Fluid

Description Dualoy 3000/LCX rigid fiberglass coaxial piping is a cost-effective solution for contained piping systems. LCX is used for product delivery lines in underground fuel handling systems to convey fuel from the tank to the dispensers. Dualoy 3000/LCX pipe is UL Listed for use with motor vehicle (MV), high blend (HB), concentrated (CT) and aviation and marine (A&M) fuels. Based on currently known tests, NOV Fiber Glass Systems found this product to be suitable for conveying all blends of biodiesel and ethanol type fuels and the conveyance of DEF.

The LCX pipe is manufactured as an integral unit. The primary is made of chemically inert, non-permeable, fiberglass reinforced epoxy resin which is inherently resistant to deterioration due to water and microbial attack. This layer is covered with a porous layer to provide the small volume interstitial space, which facilitates rapid leak detection. Then, the containment layer, comprised of the same material as the primary, is wound over the primary and porous layers.

The containment system is installed with custom designed clamshell containment fittings. Both the primary and containment systems are bonded for long-term, reliable performance.

- Dualoy 3000/LCX containment fittings are typically bolted in place while the adhesive cures.
- Dualoy 3000/LCX reduces installation and inspection time dramatically, retaining system integrity.
- Dualoy 3000/LCX double wall design significantly improves impact resistance over single wall pipe.
- Dualoy 3000/LCX systems provide true double wall design which permits rapid communication through the interstice.

Listings and Approvals The rigid fiberglass piping used in Dualoy 3000/LCX is Listed in the United States with Underwriters Laboratories for nonmetallic underground piping for MV, HB, CT and A&M fuels under File No. MH9162. Dualoy 3000/LCX pipe and fittings are also Listed with Underwriters Laboratories of Canada for Petroleum Products and Oxygenated Fuels (File CMH715). Underwriters Laboratories has also approved Dualoy 3000/L and Dualoy 3000/LCX for use with MTBE fluids.

Performance Primary operating pressures to 200 psig (13.8 bar)
Continuous operating temperature to 150°F (66°C)
Containment system pressures to 50 psig (3.45 bar)
Individual system components may not have the same ratings as the pipe. Refer to the detailed product information for the specific components to determine the pressure rating for the system as a whole.

Composition **Primary pipe:** Filament-wound fiberglass reinforced epoxy pipe with integral epoxy liner. When classified in accordance with ASTM D2310 and ASTM D2996, the pipe meets the following cell limits: RTRP 11CF1-5420.
Pipe containment: Filament-wound fiberglass reinforced epoxy pipe.
Interstitial space: Dry, graded glass beads secured in place with adhesive backed tape.
Fittings: Compression molded or filament-wound fiberglass reinforced epoxy primary fittings. Containment fittings are molded.
Adhesive: PSX™ •20 or PSX™ •34 ambient-cure, two-part epoxy for all services (including alcohols and MTBE).

Joining System Primary:

Bell and spigot taper/taper adhesive-bonded joint

Containment:

Adhesive-bonded clamshell fittings. Parts are compression molded for exact fit and match. Material is identical to primary fittings and is UL Listed for all services, including use in MTBE fluids.

Pipe Lengths

Standard 20 ft. (6.1 m) random lengths 17 to 21 ft. (5.2 to 6.4 m) and 30 ft. (9.1 m) random lengths 27 to 32 ft. (8.2 to 9.7 m)

Other lengths up to 42 ft. (12.8 m) available upon request.

Fittings

Primary	Adapters: bell x NPT male ⁽¹⁾ Adapters: bell x NPT female ⁽²⁾ Adapters: spigot x NPT female ⁽²⁾ Adapters: spigot x NPT male ⁽²⁾ 45° elbows ⁽¹⁾ 90° elbows ⁽¹⁾ End caps ⁽¹⁾ Flange rings ⁽¹⁾	Flange stub ends ⁽¹⁾ Isolation bushings ⁽¹⁾ Nipples ⁽²⁾ Reducer bushings ⁽¹⁾ Repair couplings ⁽¹⁾ Sleeve couplings ⁽²⁾ Tees ⁽¹⁾ Dispenser pan penetration fittings ⁽¹⁾
Containment	45° elbows ⁽¹⁾ 90° elbows ⁽¹⁾ Termination sleeves ^{(1), (3)}	Couplings ⁽¹⁾ Tees ⁽¹⁾

⁽¹⁾ Molded fitting

⁽²⁾ Filament-wound fitting

⁽³⁾ 2" (50 mm) available with or without test valve. 3" and 4" (80 and 100 mm) available only with test valve

Typical Pipe Dimensions and Weights

Pipe Size		Primary Pipe ID		Primary Pipe OD ⁽¹⁾		Primary Wall Thickness		Containment OD		Capacity		Weight	
in	mm	in	mm	in	mm	in	mm	in	mm	gal/ft	l/m	lb/ft	kg/m
2	50	2.21	56	2.37	60	0.080	2.03	2.59	66	0.20	0.76	0.90	1.34
3	80	3.32	84	3.50	89	0.085	2.16	3.70	94	0.45	1.70	1.30	1.93
4	100	4.33	110	4.50	114	0.087	2.21	4.70	119	0.77	2.92	1.74	2.59

⁽¹⁾ Typical outside diameters of 2"-4" (50 -100 mm) pipe are within API, ASTM and ANSI fiberglass and steel pipe dimensions.

Typical Primary Pipe Performance

Pipe Size		Pressure Rating ⁽¹⁾		Ultimate Internal Pressure ⁽¹⁾		Ultimate Collapse Pressure ⁽²⁾	
in	mm	psig	MPa	psig	MPa	psig	MPa
2	50	200	2.07	1500	10.3	153	1.05
3	80	200	1.38	1000	6.9	90	0.62
4	100	175	1.21	750	5.2	39	0.27

⁽¹⁾ At 80°F (27°C)

⁽²⁾ At 80°F (27°C) For continuous service do not exceed 75% of these values.

Fittings Pressure Performance

Pipe Size		Primary All Fittings		Containment Clamshell Fittings	
in	mm	psig	MPa	psig	kPa
2	50	200	1.38	50 ⁽¹⁾	345
3	80	125	0.86	50 ⁽¹⁾	345
4	100	100	0.69	20	138

⁽¹⁾ With reinforcing rings

For dimensions of primary fittings, consult Dualoy 3000/L Fittings Dimensions document. Pressure ratings of fittings without UL Listing are available on request.

Dualoy 3000/LCX piping systems are designed to function at temperatures ranging from -40 to 150°F (-40 to 66°C) at service pressures between -1 and 13.8 bar. Dualoy 3000/LCX pipe conforms to ASTM D2310, D2517 and D2996.

Typical Physical Properties of Primary Pipe			
Pipe Property	Units	Value	ASTM
Thermal conductivity	Btu-in/(h•ft ² •°F)	1.7	C177
	W/m•°C	7.6	
Linear thermal expansion	10 ⁻⁶ in/in/°F	8.5	D696
	10 ⁻⁶ cm/cm/°C	15.3	
Friction factor	Hazen-Williams	150.0	—
Absolute roughness	10 ⁻⁶ ft	15.0	—
	10 ⁻⁶ m	4.6	
Specific gravity	—	1.81	D792
Barcol Hardness	Impressor 934-1	65.0	D2583

Typical Mechanical Properties of Primary Pipe			
Pipe Property ⁽¹⁾	Units	Value ⁽¹⁾	ASTM
Tensile strength Longitudinal	10 ³ psi MPa	35.0	D2105
		241.0	
Circumferential	10 ³ psi MPa	70.0	D1599
		483.0	
Tensile modulus Longitudinal	10 ⁶ psi GPa	2.5	D2105
		17.2	
Circumferential	10 ⁶ psi GPa	3.8	FGSTM
		26.2	
Compressive strength Longitudinal	10 ³ psi MPa	24.5	FGSTM
		168.9	
Compressive modulus Longitudinal	10 ⁶ psi GPa	2.6	FGSTM
		17.8	
Cyclic	10 ³ psi MPa	8.0	D2992(A)
		55.0	
Poisson's Ratio ⁽²⁾	—	0.16	FGSTM
		0.17	FGSTM

⁽¹⁾ Based on structural wall thickness.

⁽²⁾ The first subscript denotes the direction of applied stress and the second that of measured contraction
 x denotes longitudinal direction.
 y denotes circumferential direction.

Bending Radius						
Pipe Size		Minimum Bending Radius ⁽¹⁾		Maximum Deflection per 20 ft Joint	Minimum Length Required for 10° Change	
in	mm	ft	m	deg	ft	m
2	50	75	23	15	13	4
3	80	100	38	9	22	7
4	100	150	46	7.5	27	8

⁽¹⁾ At rated pressure. Sharper bends may create excessive stress concentrations. Do not bend pipe until adhesive has cured.

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North America

17115 San Pedro Ave. Suite 200
San Antonio, Texas 78232 USA
Phone: 210 477 7500

South America

Avenida Fernando Simoes
Recife, Brazil 51020-390
Phone: 55 31 3501 0023

Europe

P.O. Box 6, 4190 CA
Geldermalsen, The Netherlands
Phone: 31 345 587 587

Asia Pacific

No. 7A, Tuas Avenue 3
Jurong, Singapore 639407
Phone: 65 6861 6118

Middle East

P.O. Box 17324
Dubai, UAE
Phone: 971 4881 3566